



**Easy Chrome can be applied on any surface: Plastic, Metal, Concrete Foam and Wood!**

**Step 1:** Your part must be prepped and primed before beginning application. The surface should be very smooth.

**Step 2:** Start by applying our Easy Chrome Basecoat, this basecoat is made exclusively for Easy Chrome. You will need this Basecoat in order for the Chrome to work. Once you apply, 1 coat basecoat must be very glossy, like a very wet look.

**\*\*\*DRY TIME: Air Dry your part 48hrs+ minimum of 80°F THROUGHOUT the 48hrs+ / Oven Dry your part 10-12hrs+ 120°F**

**\*\*\*NOTE:** The drier your part the better your chrome turnout.

**Step 3:** Begin applying your Easy Chrome, this can be done by Brush, Spray Gun or Aerosol!

**ONLY 1 COAT OF EASYCHROME SHOULD BE APPLIED! If more than 1 coat is applied your chrome will turn milky.**

**\*\*\*DRY TIME: Air Dry your part 4hrs+ minimum of 80°F THROUGHOUT the 4hrs+**

**If applying by Brush,** dip your brush into the chrome and begin to do very light strokes on your part. Any chrome that drips off your brush or part can be collected and reused right away. Continue this until you get the desired finish.

**If applying by spray gun,** begin by lightly dusting the chrome on your part, Flash 10-15 sec. Apply air to the chrome for a faster turn.

**If applying by Aerosol,** spray a very light coat. One light coat will be enough to get your chrome.

**Step 4:** Your part must be fully dry before you begin to topcoat. Begin to spray your Easy Chrome Topcoat by spray gun or aerosol. Use 1 light coat when spraying and you are done.

**\*\*\*DRY TIME: Air Dry your part 4hrs+ minimum of 80°F THROUGHOUT the 4hrs+**

**\*\*\*NOTE:** If a higher gloss is desired, you can use any urethane clearcoat over DRY the Easy Chrome topcoat.

**\*\*\*NOTE:** Easy Chrome Topcoat is optional! If your part will not be handled or if it is only for display purposes you do not need to topcoat.

**Pint, Quart, Gallon Spray Instructions:**

**Applying Easy Chrome Basecoat:** Mix your basecoat with the hardener 4:1 mixing ratio. Apply 1 Light coat of your basecoat for a fine high gloss finish. Do not over apply, as over applying can delay dry times. 1 coat will be enough for the glossy finish.

**\*\*\*DRY TIME: Air Dry your part 48hrs+ minimum of 80°F THROUGHOUT the 48hrs+ / Oven Dry your part 10-12hrs+ 120°F**

**Applying Easy Chrome:** After your Basecoat is fully 100% dry, begin applying your Easy Chrome. Apply 1 light coat and allow the chrome to turn. Do not over spray chrome as this will turn the chrome into a milky finish, 1 coat is enough.

**\*\*\*DRY TIME: Air Dry your part 4hrs+ minimum of 80°F THROUGHOUT the 4hrs+**

**Applying Easy Chrome Topcoat:** After your Easy Chrome is fully dry, begin to apply your Easy Chrome Topcoat. The topcoat is READY to SPRAY, this is a 1K topcoat no hardener is needed. The topcoat is made for this chrome as spraying a 2K directly over it will dull the chrome finish. Spray 1 light coat to seal your part. Light coat is suggested in order to keep the brilliance of the chrome.

**\*\*\*DRY TIME: Air Dry your part 4hrs+ minimum of 80°F THROUGHOUT the 4hrs+**

You can spray an additional coat of clear/topcoat after the Easy Chrome topcoat. Your choice for a more glossy finish, spray any automotive grade 2K clear if needed.

For technical questions or concerns email: [info@alsacorp.com](mailto:info@alsacorp.com) for immediate response.

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