



## COLOR FORCE 3 PIGMENT

### Application Guide

Alsa's Color Force 3 pigments are a color shifting, chameleon powder additive that can be mixed into any \*\*\* or even your clear coat, and then sprayed out over an existing base coat, with black giving the most dramatic result. They produce 3 distinct colors when viewed at different angles.

- For the first time available to the public, true automotive paint additive & pigment.
- True automotive grade chameleon pigment
- Huge savings compared to buying as liquid paint
- Wide variety of effects available by using different colored base coats
- Gorgeous chameleon effect

#### How To:

- 1) If your piece is already base coated with a base coat, you can proceed to step # 15
- 2) Make sure you have good conditions for spraying. The best temperature for spraying this paint is 70-80 degrees F, and humidity of no greater than 50%.
- 3) Always apply paints in a well-ventilated area, and wear a NIOSH approved respirator to avoid breathing any fumes.
- 4) If you piece is already base coated, you can proceed to step 14.
- 5) Prepare and prime your part first. Epoxy primers are best for bare metal, and primer surfacers are best for plastics, fiberglass, or wood. Some plastics may require an adhesion promoter but most plastics, like ABS plastic, are fine without adhesion promoters.
- 6) Before applying your primer, remove all dirt, grease, oil, salt, and chemical contaminants, by washing the surface with a commercial detergent, or other suitable cleaning method.
- 7) Rinse with fresh water and allow to completely dry.
- 8) Remove any existing loose paint, or rust, etc., with a wire brush or sand paper.
- 9) Lightly sand glossy surfaces to create a surface profile for adhesion.
- 10) Apply your primer to the surface according to the manufacturer's specifications for your particular primer.
- 11) Let your primer cure according to the manufacturers specifications for your particular primer.
- 12) Lightly scuff your primer with 800-1000 grit sand paper, or you can also use a red scotch-brite pad, to create a surface profile for adhesion.
- 13) Apply your base coat color over the primer according to the manufacturer's specifications for your particular base coat, using steady even passes, until you achieve coverage. For most dramatic effect, apply a BLACK base coat, such as Alsa's Jet Black Base coat, part number "ASB-13". Other color base coats will produce a wide variety of effects

- 14) Let your base coat flash for 10-15 minutes, and then you are ready to apply the Color Force 3.
- 15) If your piece is already base coated **and cured**, then lightly scuff your base coat with 800-1000 grit sand paper, or a red scotch brite pad to create a surface profile for adhesion.
- 16) Mix your Color Force 3 powder into your choice of clear carrier, at a ratio of 2oz per gallon of clear.
- 17) Once you have your Color Force 3 mixed into your carrier, begin applying this over your base coat, as you would any paint. Apply 1-3 coats, with 10-15 minutes dry time between coats, depending on how strong you want the effect. Applying too much can deaden the effect.
- 18) Once the desired strength of effect is achieved, let that last coat dry for an additional 10-15 minutes, and then apply one FINAL coat, of **just clear coat**, such as Alsa's "Speed Clear", to add depth, and an additional layer of protection.