



STYLIN' BASECOAT APPLICATION GUIDE

Alsa's Stylin' Base coats are all high metallic, automotive grade urethanes, with extremely high metallic pigment levels, for that deep sparkly look, and a high metallic pop of glitter.

Used as a base coat for any number of applications, this material covers extremely well, with usually only 1-2 coats needed.

This paint should be finished with a good clear coat, such as Alsa's Speed Clear (part number SC1230) for durability, and a high gloss, water-wet look.

Bullet Points:

- Extremely high pigment level for amazing coverage
- Automotive grade urethane – Wet look
- Wide variety of applications – Metallics pop well
- Compatible with most primers, and clear coats
- High solids content
- Advanced UV inhibitor protection additives
- High grade German aluminum pigment

How To:

- 1) If your piece already has primer applied, or if your piece already has primer AND base coat applied, then lightly scuff the surface for adhesion, and proceed to step number 11.
- 2) Always apply paints in a well-ventilated area, and wear a NIOSH approved respirator to avoid breathing any fumes.
- 3) Make sure you have good conditions for spraying. The best temperature for spraying this paint, is 75-80 degrees F, and VERY low humidity.

- 4) Prepare and prime your part first. Epoxy primers are best for bare metal, and primer surfacers are best for plastics, fiberglass, or wood. Some plastics may require an adhesion promoter but most plastics, like ABS plastic, are fine without adhesion promoters. Our tech support department can assist with what primer is best, if you are uncertain.
- 5) Before applying your primer, remove all dirt, grease, oil, salt, and chemical contaminants, by washing the surface with a commercial detergent, or other suitable cleaning method.
- 6) Rinse with fresh water and allow to completely dry.
- 7) Remove any existing loose paint, or rust, etc, with a wire brush or sand paper.
- 8) Lightly sand glossy surfaces to create a surface profile for adhesion.
- 9) Apply your primer to the surface according to the manufacturers specifications for your particular primer.
- 10) Let your primer cure according to the manufacturers specifications for your particular primer, and then lightly scuff that to create a surface profile for adhesion.
- 11) Now apply your Alsa base coat, using steady even passes, from about 8-10 inches away from the substrate, until you achieve an even coverage.
- 12) If a second coat is required, let the first coat flash for about 10-15 minutes, and then apply your second coat over that, again, making sure to use steady even passes.
- 13) Let your base coat flash for approximately 10-15 minutes, and then apply any high quality clear coat (such as Alsa's Speed Clear, part number SC1230), for durability, and a deep, water-wet look.